

AKABA



Gorka Beam

Beam seating with 2, 3 and 4 places.

Structure 50x3mm steel beam and seat structure 15mm bars.

Legs and arms high-pressure die-cast aluminium. Quality: UNE L-2630. Injection pressure = 1,000 MT.

Shell

a) Crystalline polymer polyamide and fiberglass (polyamide 6 + 35% fiberglass), injection pressure: 1,000 MT.

b) 9-layer beech wood curved in high frequency hot press and aluminium mould. Surface treatment with fine 100 grade manual nylon roller brush. Final coat of two-component polyurethane and catalyst with UV and non-yellowing filter. Discontinuous thickness 10-11mm.

Foam cushion

a) polyamide version: Foam cushion with 35 kg/m³ density and 10mm thickness; glued using eco-friendly waterborne adhesive.

b) wood version: Foam cushion with 35 kg/m³ density and 10mm thickness; glued using eco-friendly waterborne adhesive.

Glides polypropylene.

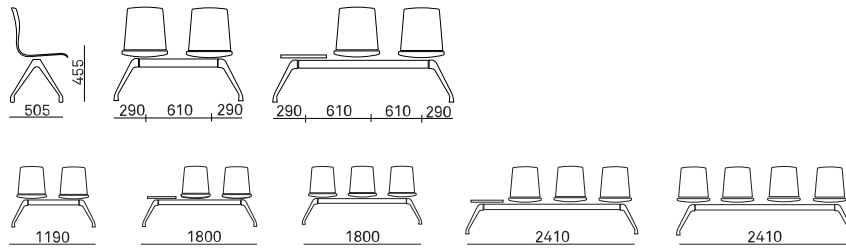
Metallic finishes epoxy/polyester paint with a thickness of 50-90 microns depending on the colour, ISO 2409 Gt 0 adhesion and ASTM 2794 impact 2.5 joules reverse & direct or polished.

Finishes stained with matt acrylic varnish with UV filter available in different options.

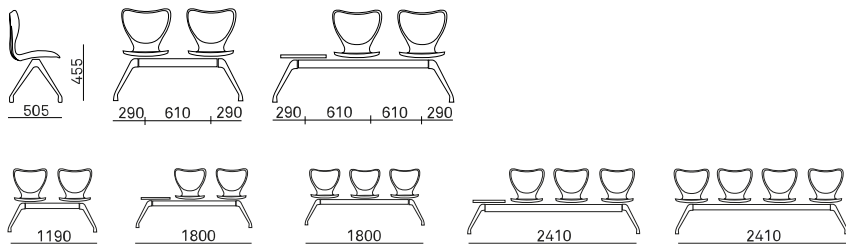
Upholstery see manufacturers' specifications.

MEASURES

GORKA WOOD BENCH



GORKA POLYAMIDE BENCH



SPECS



Product weight:

Gorka Beam 2pl / 16 kg
Gorka Beam 3pl / 20 kg
Gorka Beam 4pl / 23 kg



Packaging Information:

1400x290x120 mm + 560x470x580 mm
1700x290x120 mm + 560x470x580 mm
2400x290x120 mm + 560x470x580 mm



Footage for upholstered versions (COM):

(for more than 1 unit contact factory)

0,87ml seat / 15 feet seat

ACCESSORIES



Aluminium arms /
GKB
Painted or polished.



Auxiliary table / GKB



Intermediate leg /
GKB
In painted or
polished aluminium.

IMAGES



AKABA

Atallu kalea 14
20170 Usurbil (Gipuzkoa)
Spain

akaba@akaba.net
T +34 943 372 211
F +34 943 371 052

© AKABA S.A. All rights reserved